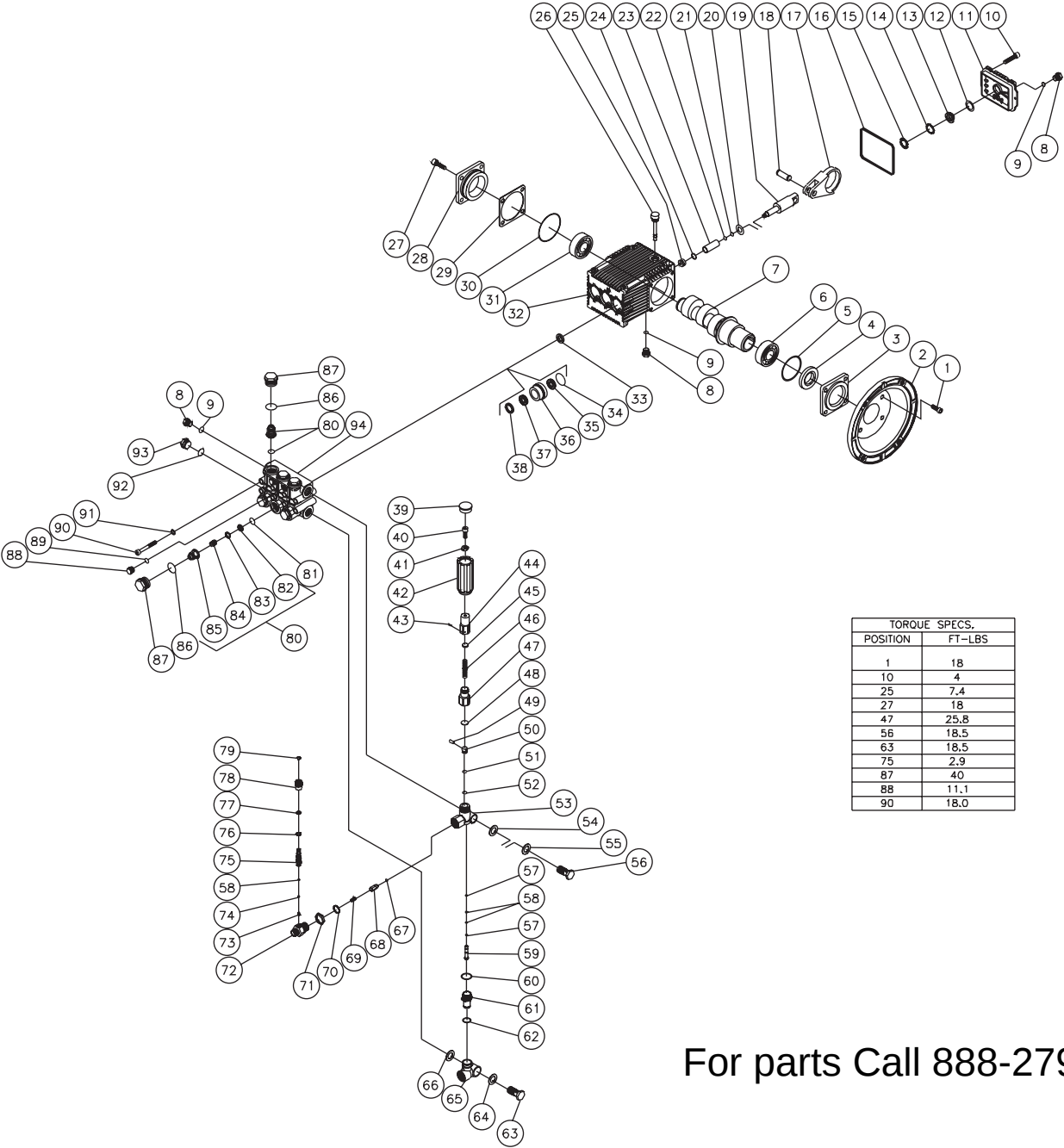


PUMP ASSEMBLY (3-0207)



For parts Call 888-279-9274

3-0207-030603-RD

PUMP ASSEMBLY (3-0207)											
REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Bolt	27-8434	4	34	O-ring	25-0384	3	69	Spring	49-0123	1
2	Flange	38-0059	1	35	Low Pressure Seal (See 70-0177)	N/A Sep.	3	70	O-ring	25-0372	1
3	Shaftcover	46-0713	1	36	Packing Retainer	46-0708	3	71	Tightener Nut	8-0497	1
4	Oil Seal	26-0194	1	37	V-Packing (See 70-0177)	N/A Sep.	3	72	Injector Adapter	8-0498	1
5	O-ring	25-0397	1	38	Support Ring (See 70-0178)	N/A Sep.	3	73	Detergent Injector Spring (See 70-0196)	N/A Sep.	1
6	Bearing	48-0062	1	39	Cap	7-0142	1	74	Ball (See 70-0196)	N/A Sep.	1
7	Crankshaft	46-0919	1	40	Bolt	27-8433	1	75	Barb	8-0499	1
8	Plug	39-0102	1	41	Nut	30-3025	1	76	O-ring (See 70-0196)	N/A Sep.	1
9	O-ring	25-0325	3	42	Unloader Knob	7-0141	1	77	O-ring (See 70-0196)	N/A Sep.	1
10	Bolt	27-8401	6	43	Pin	8-0477	1	78	Adjustable Detergent Knob	7-0152	1
11	Crankcase Cover (Inc. 8-9, 12-15)	46-0719	1	44	Adjustment Barrel	8-0476	1	79	Snap Ring (See 70-0196)	N/A Sep.	1
12	O-ring	25-0370	1	45	Spring Button	8-0475	1	80	Single Valve Assembly (Inc. 82-85) (See 70-0319)	N/A Sep.	6
13	Oil Sight Glass	46-0670	1	46	Spring	49-0132	1	81	O-ring	25-0386	6
14	Reflector	46-0824	1	47	Guide Spring	8-0474	1	82	Valve Seat (See 70-0319)	N/A Sep.	6
15	Retainer	46-0671	1	48	Spring Button	8-0445	1	83	Valve Plate (See 70-0319)	N/A Sep.	6
16	O-ring	25-0398	1	49	Pin	8-0444	1	84	Valve Spring (See 70-0319)	N/A Sep.	6
17	Connecting Rod- Aluminum	46-0896	3	50	Poppet	8-0443	1	85	Valve Cage (See 70-0319)	N/A Sep.	6
-	Connecting Rod- Bronze	46-0922	3	51	Back-up Ring (See 8-0456)	N/A Sep.	1	86	O-ring	25-0160	6
18	Piston Pin	46-0698	3	52	O-ring (See 8-0456)	N/A Sep.	1	87	Valve Cap	39-0095	6
19	Plunger Rod	46-0699	3	53	Unloader Body	8-0451	1	88	Plug	39-0096	2
20	Washer	46-0700	3	54	Washer	8-0449	1	89	O-ring	25-0387	2
21	Back-up Ring	25-0404	3	55	Washer	8-0450	1	90	Bolt	27-8440	8
22	O-ring	25-0382	3	56	Adapter (See 8-0456)	N/A Sep.	1	91	Lockwasher	29-0154	8
23	Piston	46-0701	3	57	Back-up Ring	25-0395	2	92	O-ring	25-0372	1
24	Gasket	26-0191	3	58	O-ring	25-0371	3	93	Plug	39-0088	1
25	Nut	30-6020	3	59	Piston	8-0442	1	94	Manifold	46-0711	1
26	Oil Dipstick	39-0090	1	60	O-ring	25-0389	1		Oil Seal Kit (Inc. 4, 5, 16, 30, 33)	70-0337	
27	Bolt	27-8884	4	61	Nipple	8-0441	1		High Pressure Seals Kit (Inc. 3 each 34-35, 37)	70-0177	
28	Support Bearing Cap	46-0703	1	62	O-ring (See 8-0456)	N/A Sep.	1		Support Rings Kit (Inc. 3 each 38)	70-0178	
29	Shim- 0.1mm (Qty. Varies 1-3)	46-0704	-	63	Adapter	8-0438	1		Valve Kit (Inc. 6 each 81-85)	70-0319	
-	Shim- 0.2mm (Qty. Varies 1-3)	46-0705	-	64	Washer	8-0439	1		Unloader Kit (Inc. 39-69)	8-0456	
30	O-ring	25-0380	1	65	Inlet Bypass Adapter	8-0437	1		Unloader Repair Kit (Inc. 51, 52, 57, 58, 60, 62)	70-0180	
31	Bearing	48-0072	1	66	Washer	8-0440	1		Injector Kit (Inc. 70-79)	70-0196	
32	Crankcase	46-0811	1	67	O-ring	25-0437	1		Piston Kit (Inc. 3 each 20-25)	70-0352	
33	Oil Seal	46-0931	3	68	Check Valve	8-0454	1				